

MULTI EDGE TOOL INSERTS - DESIGNATED MULTI EDGE

LOW CONTENT BRAZED CBN INSERTS - DR-50, 450 & 500

HIGH CONTENT BRAZED CBN INSERTS - DR-75, 85, 95, 400, 650 & 900

PRODUCT RANGE OF DR-CBN CUTTING TOOL INSERTS FOR I.S.O. TOOL HOLDERS - Multiple Edge Consumable
E, F, T or S Edge Condition, Designated ‘3 Edge’



Product Reference	Inscribed Circle (mm)	Thickness (mm)	Radius (mm)	Example Insert
Triangles				
TNMN 1103**	6.35	3.18	0.2 – 1.2	
TNMN 0902**	5.56	2.38	0.2 – 0.8	
TBMN 0902**	5.56	4.76	0.2 – 1.6	
TBMN 0601**	3.97	1.60	0.2 – 0.6	

Typical Order Example: - 20 pieces CNMA 120408T 3E DR-85

PRODUCT RANGE OF DR-CBN CUTTING TOOL INSERTS FOR I.S.O. TOOL HOLDERS – Round ‘Button’ Inserts
E, F, T or S Edge Condition.

Product Reference	Inscribed Circle (mm)	Thickness (mm)	Radius (mm)	Example Insert
Rounds				
TNMN 120300	12.70	3.18	-	
TNMN 090300	9.52	3.18	-	
TNMN 060300	6.35	3.18	-	

Typical Order Example: - 40 pieces RNMN 120300T DR-85

PRODUCT RANGE OF DR-CBN CUTTING TOOL INSERTS FOR I.S.O. TOOL HOLDERS – 4 Edge Single Use
E, F, T or S Edge Condition, Designated ‘QE’ (DR-50/450 ONLY)

Product Reference	Inscribed Circle (mm)	Thickness (mm)	Radius (mm)	Example Insert
Rhomboid 80°				
CNMA 1204**	12.70	4.76	0.2 – 1.2	
Rhomboid 55°				
DNMA 1604**	12.70	4.76	0.2 – 1.2	